

Supershield CrCW

AS/NZS 2576: 2360-B7

Description & Applications

High chromium carbide content deposit for applications involving high abrasion and mild or moderate impact.

Welding Process

Current Type

Welding Position

Open Arc

DC +



1G
(PA)

Typical Chemical Composition of All-Weld Metal (%)

Dia.(mm)	C	Si	Mn	Cr
1.2/1.6	5.2	0.8	0.8	25.0
2.4/2.8	5.8	1.8	1.8	25.0

Hardness

Dia.(mm)	(HRc)
2.4/2.8	60~64

Packaging Standard

Dia.(mm)	2.4/2.8
Type(kg)	25kg Coil
Pailpack(kg)	150, 250

Diam.	25 kg Coil
2.8mm	HKHFCRCW28

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