

Supershield AP-O

Description & Applications

It is suitable for the build up on the part which has high impact and weight or joining build up.
(Crusher Rolls & Components : High-Mn/Cr type)

Welding Process

Open Arc

Current Type

DC +

Welding Position



1G
(PA)

Typical Chemical Composition of All-Weld Metal (%)

C	Si	Mn	Cr
0.4	0.5	16.5	13.0

Hardness

HRc
18~22
WH40~50

Packaging Standard

Dia.(mm)	1.6/2.4/2.8
Coil(kg)	25
Pailpack(kg)	150, 250

Diam.	15kg spool	25kg Coil
1.6mm	HKSAPO16	
2.8mm		HKSAPO28

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